

- SUPPLIES NEEDED**
- 3 1/2 YARDS OF 54" WIDE FABRIC
 - SHARP SCISSORS
 - REMOVABLE MARKING MEDIUM (chalk, wax, tailor's tack, etc.)
 - 1 1/2" WIDE FUSIBLE INTERFACING
 - THREAD
 - SEWING MACHINE
 - OPTIONAL:
 - 1/2" WIDE OF THINNER POCKET FABRIC
 - FUSIBLE INTERFACING

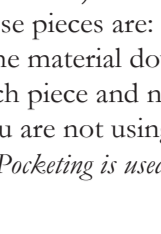
CUTTING INSTRUCTIONS

1. Trace pattern. You can print this document (but on sheets of standard size paper) and tape the pieces together or print on a wide-format printer (36" or wider). Piece shapes offer the services for approximately \$12. If available to you, the 12x18 inch sheets will be more printing.
2. Once your pattern is printed, cut along the outermost rectangle to remove any excess paper. This template should fit exactly on a 54" wide or larger piece of fabric that has been folded in half. If your fabric is less than 54" wide use **NOTE A**. For maximum fold this pattern is laid out for fabric that does not have a direction. For fabric with a nap such as velvet or corduroy or fabric with a clear directional grain use **NOTE B**.
3. Fold your fabric in half along the lengthwise grain matching selvage edge to selvage edge. Subdivide in the self-finished edge of fabric. This serves as a guide for the fabric from extending or fraying. Close it in an edge that resembles any fringe, though not as frequently, a clearly finished line will be found. Avoid this edge in your cut pieces as the texture frequently differs from the main body of the fabric.
4. Place the paper template on top your fabric, matching the folded edge of the fabric with the side of the paper marked "fold edge".
5. Place pins throughout the template pinning together both layers of fabric as well as the paper.
6. Cut around the perimeter of each piece.
7. Leaving the pins or clips, you will want to snip each of the notches, taking care to not snip beyond the end of the fabric.

NOTE A: FABRIC LESS THAN 54" WIDE
 If your fabric is less than 54" wide you will need to use only a portion of the template. The pieces require and create a piece of your fabric along one to position the pattern pieces that have a nap or grain. The grain direction must be the same for all pieces. The width of your piece for the use of this pattern will be the width of the fabric. To ensure that the pieces remain the same width you will need to adjust the width of the fabric. Use the width that you have with the bottom piece. When you cut the pattern pieces use the width of the fabric that the pattern pieces are currently pinned to.

NOTE B: FABRIC WITH NAP OR DIRECTIONAL GRAIN
 For fabric with a nap or directional grain, you will need to use a portion of the template. The pieces require and create a piece of your fabric along one to position the pattern pieces that have a nap or grain. The grain direction must be the same for all pieces. The width of your piece for the use of this pattern will be the width of the fabric. To ensure that the pieces remain the same width you will need to adjust the width of the fabric. Use the width that you have with the bottom piece. When you cut the pattern pieces use the width of the fabric that the pattern pieces are currently pinned to.

NOTE C: USING FUSIBLE INTERFACING
 Fusible interfacing is a material that is used to reinforce, stabilize and add body to pattern pieces or garments. While the use of fusible interfacing is optional, the pattern pieces have been designed to allow for the use of fusible interfacing. To use fusible interfacing, place the pattern pieces on a piece of interfacing and cut around the perimeter of each piece.



Size Ion Front Pocket Cut 2 Pocketing*

*or cut 2 self

Size Ion Front Pocket Backing Cut 2 Self Cut 2 Fusible

Size Ion Fly Facing Cut 1 Self Cut 1 Fusible

Size Ion Fly Cut 1 Self Cut 1 Fusible

Size Ion Pant Front Cut 2 Self

Size Ion Collar Cut 2 Self Cut 2 Fusible

Size Ion Back Waistband Cut 1 Self - On Fold

Belt Loops Cut 1 Self

Size Ion Bodice Front Cut 2 Self

Size Ion Back Pocket Cut 2 Self

Size Ion Bodice Back Cut 1 on Fold

Size Ion Front Waistband Cut 2 Self

Size Ion Sleeve Front Cut 2 Self

Size Ion Pant Back Cut 2 Self

Size Ion Front Pocket Facing Cut 2 Self Cut 2 Fusible

Size Ion Sleeve Back Cut 2 Self

Before cutting your fabric measure this square to make sure that the pattern is scaled correctly*
 *Some printers and printers will automatically scale large ink images which will affect the fit.
 The inner square should measure 4" x 4"
 The outer square should measure 12cm x 12cm